

Ruthenium Oxide (Rox[™]) RTDs

RX-102A features

- Standard curve interchangeable
- Good radiation resistance
- Useful down to 50 mK
- Low magnetic field-induced errors

RX-102B features

- Useful below 10 mK; calibrations down to 10 mK available
- Monotonic from 10 mK to 300 K

RX-202A features

- Standard curve interchangeable
- Good radiation resistance
- Monotonic from 50 mK to 300 K
- 4× improvement in magnetic fieldinduced errors over other ruthenium oxides

RX-103A features

- Standard curve interchangeable
- Good radiation resistance
- Best choice for interchangeability from 1.4 K to 40 K
- Low magnetic field-induced errors

Ruthenium oxide temperature sensors are thick-film resistors used in applications involving magnetic fields. These composite sensors consist of bismuth ruthenate, ruthenium oxides, binders, and other compounds that allow them to obtain the necessary temperature and resistance characteristics. Each Lake Shore Rox™ model adheres to a single resistance versus temperature curve.

RX-102A

The RX-102A (1000 Ω at room temperature) is useful down to 50 mK and has better interchangeability than the RX-202A as well as low magnetic field-induced errors below 1 K.

RX-102B-RS

The RX-102B-CB (1000 Ω at room temperature) is useful below 10 mK (calibrations available down to 10 mK) and monotonic from 10 mK to 300 K. The unique package design maximizes thermal connection and minimizes heat capacity at ultra low temperatures. The RX-102B-CB is not interchangeable to a standard curve and not recommended for use in magnetic fields.

RX-202A

The RX-202A (2000 Ω at room temperature) has a 4× improvement in magnetic field-induced errors over other commercially available ruthenium oxide temperature sensors with similar resistances and sensitivities. Most ruthenium oxide sensors have a maximum useful temperature limit well below room temperature, where the sensitivity changes from negative to positive. The RX-202A however, is designed to have a monotonic response from 0.05 K up to 300 K.

RX-103A

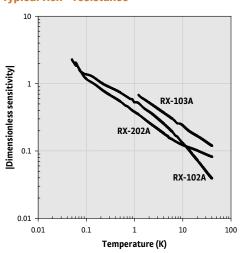
The RX-103A (10,000 Ω at room temperature) has a unique resistance and temperature response curve combined with low magnetic field-induced errors, and is the best choice for interchangeability from 1.4 K to 40 K.

Packaging options

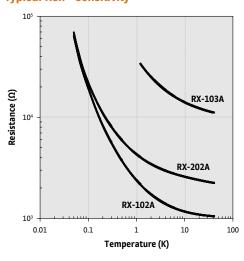
AA, BR



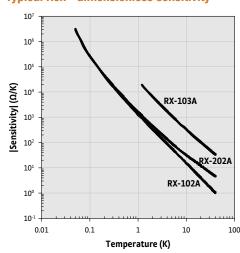
Typical Rox™ resistance



Typical Rox™ sensitivity



Typical Rox™ dimensionless sensitivity



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Specifications

 $\textbf{Standard Curve}^{1}$ 102 and 202: 0.05 K to 40 K; 103: 1.4 K to 40 K

Recommended excitation² RX-102 and RX-202: 20 μ V (0.05 K to 0.1 K); 63 μ V (0.1 K to 1.2 K); 10 mV or less for T > 1 K. RX-103: 10 mV or less for T > 1 K

Dissipation at recommended excitation 102 and 202: 7.5×10^{-8} W at 4.2 K; 103: 3.2×10^{-9} W at 1.4 K, 5.5×10^{-9} W at 4.2 K, 9.6×10^{-9} W at 77 K

Thermal response time 0.5 s at 4.2 K, 2.5 s at 77 K

Use in radiation Recommended—see Appendix B

Use in magnetic field³ Recommended—see Appendix B

Reproducibility⁴ ±15 mK

Soldering standard J-STD-001 Class 2

- 1 102B does not follow a standard curve
- Recommended excitation for T < 1 K based on Lake Shore calibration procedures using an AC resistance bridge—for more information refer to Appendix D and Appendix E
- 3 102B not recommended for use in magnetic fields
- Short-term reproducibility data is obtained by subjecting sensor to repeated thermal shocks from 305 K to 4.2 K

Range of use

	Minimum limit	Maximum limit
RX-102A-AA	0.05 K	40 K
RX-102B-CB	0.01 K ⁵	40 K
RX-202A-AA	0.05 K	40 K
RX-103A-AA	1.4 K	40 K

⁵ Calibrations down to 20 mK available; 10 mK calibrations coming soon

Long-term stability

	RX-	RX-	RX-	RX-
	102A-AA	102B-RS	202A-AA	103A-AA
4.2 K	±30 mK	±30 mK	±50 mK	±15 mK

Calibrated accuracy⁶

	RX-102A- AA	RX-102B- CB	RX-202A- AA	RX-103A- AA
20 mK	_	±2 mK	_	_
50 mK	_	±4 mK	_	_
1.4 K	±16 mK	±16 mK	±16 mK	±16 mK
4.2 K	±16 mK	±16 mK	±16 mK	±17 mK
10 K	±18 mK	±18 mK	±18 mK	±22 mK

⁶ [(Calibration uncertainty)² + (reproducibility)²]^{0.5} for more information see Appendices B, D, and E

Accuracy: interchangeability

	RX-102A-AA-M matched	RX-102A-AA unmatched	RX-202A-AA-M matched	RX-202A-AA unmatched	RX-103A-AA-M matched	RX-103A-AA unmatched
0.05 K	±5 mK	±10 mK	±10 mK	±15 mK	_	_
0.3 K	±15 mK	±20 mK	±20 mK	±25 mK	_	_
0.5 K	±20 mK	±25 mK	±25 mK	±30 mK	_	_
1.4 K	±25 mK	±50 mK	±50 mK	±100 mK	±50 mK	±150 mK
4.2 K	±75 mK	±125 mK	±150 mK	±250 mK	±100 mK	±400 mK
20 K	±500 mK	±1.25 K	±1 K	±2.5 K	±700 mK	±2 K
40 K	±1.5 K	±4 K	±2 K	±5 K	±1.5 K	±4 K

Temperature response data table (typical)—See Appendix G for expanded response table

		102A			202A			103A	
	R (Ω)	dR/dT (Ω/K)	(T/R)-(dR/dT)	R (Ω)	dR/dT (Ω/K)	(T/R)-(dR/dT)	R (Ω)	dR/dT (Ω/K)	(T/R)-(dR/dT)
0.05 K	63765	-2888654	-2.27	69191	-3186379	-2.3	_	_	_
0.1 K	19400	-266199	-1.37	21927	-256913	-1.17	_	_	_
0.3 K	5615	-16647	-0.89	8079	-18420	-0.68	_	_	_
1.4 K	2005	-667	-0.47	3820	-879	-0.32	30745	-13571	-0.62
4.2 K	1370	-80.4	-0.25	2929	-124	-0.18	18149	-1559	-0.36
10 K	1167	-15.2	-0.13	2582	-31.6	-0.12	14083	-337	-0.24
20 K	1089	-3.96	-0.07	2389	-12.1	-0.1	12289	-102	-0.17
40 K	1049	-1.03	-0.04	2243	-4.6	-0.08	11137	-33	-0.12
40 K	1049	-1.06	-0.04	2244	-4.58	-0.08	11150	-21.7	-0.08



Typical magnetic field-dependent temperature errors $\Delta T/T$ (%) at B (magnetic induction)

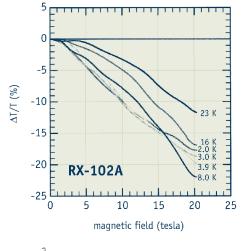
	Rox™ 102A						
	2.5 T	8 T	14 T	19 T			
2 K	-1.4	-7.9	-13	-17			
3 K	-1.5	-7	-14	-18			
4 K	-0.56	-6.7	-14	-18			
8 K	-1.3	-6.1	-13	-21			
16 K	-0.40	-3.4	-9.6	-16			
23 K	-0.31	-2.2	-6.2	-11			

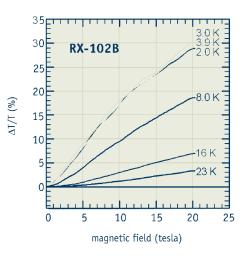
	Rox™ 102B						
	2.5 T	8 T	14 T	19 T			
2 K	3.29	13.82	22.53	27.95			
3 K	3.96	14.68	23.12	29.12			
4 K	3.53	13.92	22.57	28.20			
8 K	1.53	7.53	13.50	17.86			
16 K	0.27	2.14	4.66	6.58			
23 K	0.06	0.79	2.01	3.11			

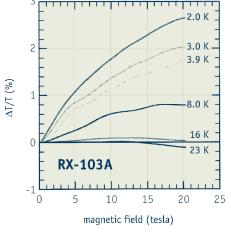
		Rox™ 202	2A	
	2.5 T	8 T	14 T	19 T
2 K	-0.13	-2.2	-3.9	-5.2
3 K	0.18	-0.68	-2.7	-3.7
4 K	0.77	0.046	-1.8	-3.2
8 K	-0.023	0.16	-0.65	-3.0
16 K	0.03	0.16	-0.48	-1.5
23 K	-0.05	-0.08	-0.39	-0.92

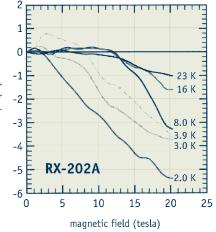
	Rox™ 103A							
	2.5 T	8 T	14 T	19 T				
2 K	0.58	1.5	2.2	2.6				
3 K	0.44	1.1	1.7	2.0				
4 K	0.27	0.95	1.4	1.7				
8 K	0.11	0.49	0.71	0.80				
16 K	0.018	0.076	0.089	0.040				
23 K	0.0051	0.0058	-0.0060	-0.095				

Magnetic field dependance data for sample Rox™ RTDs

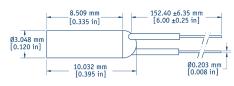




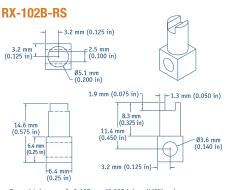




RX-AA



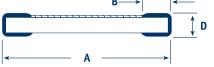
General tolerance of ± 0.127 mm [± 0.005 in] unless otherwise noted



General tolerance of ± 0.127 mm (0.005 in) on X.XXX and ± 0.254 mm (0.01 in) on X.XX unless otherwise noted Mount using a #6 or M3 screw

Bare chip (see table on page 50)







Packaging options

For more information on sensor packages and mounting adapters, see page 21.



See the appendices for a detailed description of: Installation Uncalibrated sensors SoftCal™ Calibrated sensors CalCurve" Sensor packages



Packaging

The $\text{Rox}^{\text{\tiny{TM}}}$ 202A, 102A, and 103A sensors are available in the Lake Shore standard copper AA canister and the 102B is available in the RS copper block package. Two are available as bare chips for applications requiring a smaller sensor or a faster thermal response time. The RX-102A-BR is a bare chip version of RX-102A. This bare chip features wrap-around noble metal contacts that can be soldered to using standard lead/tin solder. The RX-103A-BR is a bare chip version of the RX-103A. This bare chip has wrap-around pretinned contacts that can be soldered to using standard lead/tin solder. The pretinned contacts increase the sensor thickness from 0.25 mm to 0.41 mm. Leads are not attached to these models, so they are not available as matched or calibrated.

See the Physical Specifications for details and individual dimensions.

Physical specifications

	Mass	Lead type	Internal atmosphere	Materials used		
RX-102A-AA	3.3 g	Two 6 in 32 AWG copper	Air	Thick ruthenium dioxide and bismuth ruthenate		
RX-202A-AA	3.28 g	leads with heavy build Formvar® attached with	with solder, aluminum oxide substrate	films with palladium silver contacts, indium solder, aluminum oxide substrate, sapphire		
RX-103A-AA	3.36 g	epoxy strain relief at sensor–user should branch to 4 (no polarity)		header and copper canister with epoxy seal		
RX-102B-RS	3.5 g	Two 36 AWG copper leads with heavy build polyimide insulation, 15 cm length	NA	Thick ruthenium dioxide and bismuth ruthenate films on aluminum dioxide substrate with palladium silver contacts; epoxy attachment to OFHC adapter; copper leads indium soldered to chip and heat sunk to copper adapter using varnish, covered with copper radiation shield		

Bare chip	A (chip length)	B (pad width)	C (chip width)	D (thickness)	Materials used
RX-102A-BR	1.45 mm (0.057 in)	0.30 mm (0.012 in)	1.27 mm (0.050 in)	0.65 mm (0.022 in)	Thick ruthenium dioxide and bismuth ruthenate
RX-103A-BR	1.40 mm (0.070 in)	0.21 mm (0.010 in)	1.23 mm (0.060 in)	0.41 mm (0.016 in)	films with palladium silver contacts

Ordering information

Rox™ RTD	Numeric fig Letters repr	Calibration range suffix codes Numeric figure is the low end of the calibration Letters represent the high end: C=1 K, B=40 K, M = matched (calibration of matched sensors is available—consult Lake Shore)						
Part number	Uncal	0.02C	0.02B	0.05B	0.3B	1.4B		
RX-102B-RS		•						
RX-202A-AA, CD					•	•		
RX-202A-AA-M								
RX-102A-AA, CD								
RX-102A-AA-M								
RX-102A-BR	•							
RX-103A-AA, CD								
RX-103A-AA-M								
RX-103A-BR								

Note: the RX-102B-CB is not interchangeable to a standard curve and is not available as matched. Other packaging available through special order—consult Lake Shore

Accessories available for sensors

ECRIT Expanded interpolation table 8000 Calibration report on CD-ROM COC-SEN Certificate of conformance







see Accessories section for full descriptions Stycast® epoxy Apiezon® grease 90% Pb, 10% Sn solder Indium solder

Accessories suggested for installation-VGE-7031 varnish Phosphor bronze wire Manganin wire